

P01.30-0211-09

Figure item, etc.	Work instructions		
8	Cylinder head cover	Remove	AR01.20-P-5014HA
9	Remove bushing dust shield	Replace O rings. Turn engine at crankshaft if necessary to remove the bushing dust shield.	
19	Glow plugs	Remove	AR15.20-P-4111H
18	Remove injection nozzles		AR07.03-P-6830H
21, 01	Remove prechamber threaded ring	<p>☞ Using a splined wrench</p> <p>i Installation: Lubricate threaded ring before installation.</p> <p>Nm</p>	*604589010900
23, 02	Knock out prechamber	<p>☞ Using an impact extractor</p> <p>i Installation: Insert the prechamber (23) in such a way that the lug on the collar of the prechamber (arrow) lies on the cutout in the cylinder head.</p>	*602589003300
i 23	Knock out prechamber	For proper operation Prechamber code number	AR01.30-P-5402-05HA *BE01.30-P-1001-03A

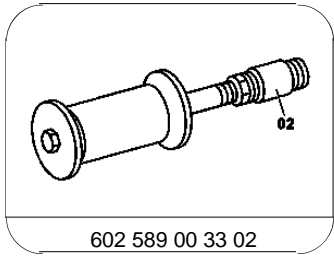
Knock out prechamber

Number	Designation	Engine 604, 605.910/911/912, 606.910/912 except (USA)	Engine 604, 605.910/911/912 606 (USA)	Engine 605.960/ 962, 606.961/ 962/964
BE01.30-P-1001-03A	Prechamber code number	606/2	606/03	606/04, 606/06

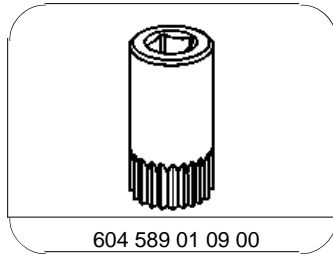
Nm Cylinder head tightening torques

Number	Designation	Engine 604, 605, 606

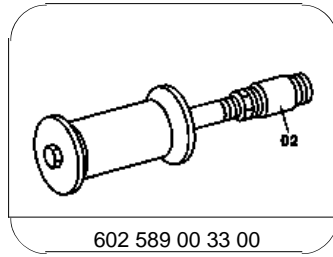
BA01.30-P-1001-01A	Threaded ring for prechamber in cylinder head	Nm	130
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Threaded stud



Wrench socket



Impact extractor