77-180 Removing and installing mount with motor and gear unit

Preliminary work: Control cable removed (77-140) Panelling in trunk, left, removed

A. Control cable can be removed

Image: Constraint of the second se	2 2 PTT-6022-53
Screws (Fig. 1)	
Tube and exit tube (Fig. 2)	
Mount	
Reinstall	in opposite order.
Control cable Slip clutch on tilting/sliding roof motor	

B. Control cable cannot be removed

	2
	3 Tr-5016-13 P77-5031-57
Plastic cap (Fig. 1) Screws, hex. nut Mount with motor and gear unit	press off. unscrew and pull off plug connection (Fig.2).
Gear unit cover (Fig. 4)	remove cover (Fig. 3).
	and remove gear.
Control cable	on gear unit.
Mount Gear unit	
Reinstall	Clean gear unit housing and lubricate gear with MB-lubricant Paste, part no. 001 989 14 51.
Slip clutch	When clipping in the two tubes ensure that the bead on the tube is pushed into the groove on the gear unit.