

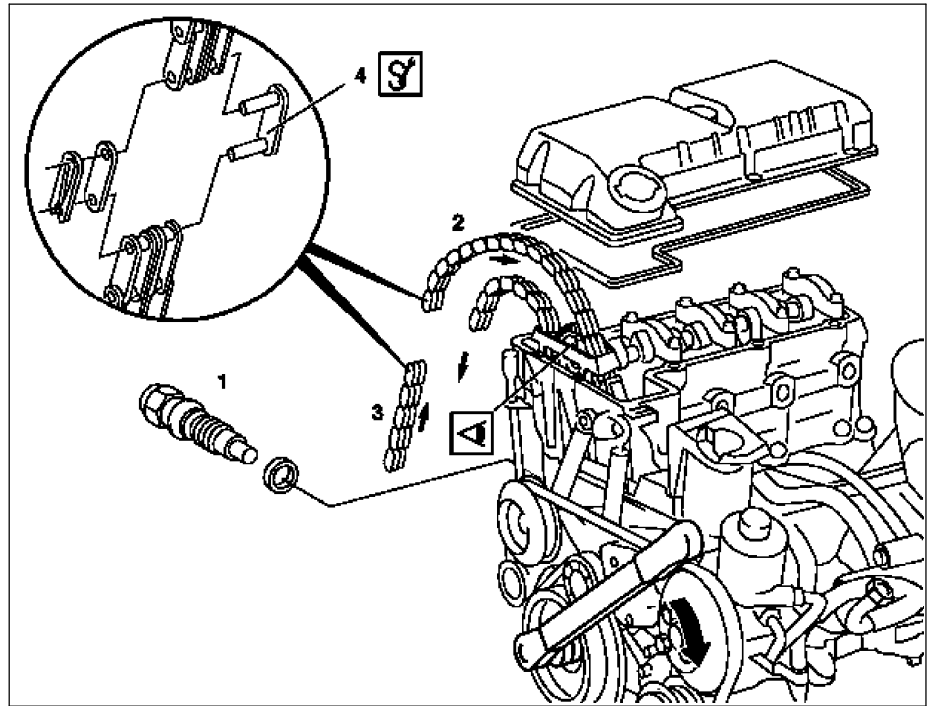
















ENGINE 601, 602, 603 (except , 602.982)

- 1 Chain tensioner
 2 Old timing chain
 3 New timing chain
 4 Assembly link 

 Only for drawing in timing chain, not suitable for running engine

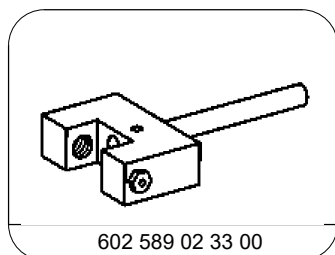


D05.10-0015-06

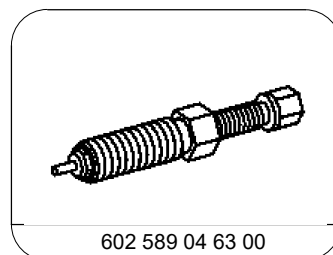
 	Removing, installing		
1	Remove chain tensioner (1)		ra05006010310x
2.1	Remove viscous fan clutch	Engine 601, 602 in model 124, 201 Engine 603 124, 126, 140 Engine 601 in model 202	AR20.40-P-5660HW AR20.40-P-5660HA
3	Remove cylinder head cover		
4	Separate timing chain, rivet	<p> It is essential to remove assembly link (4). It is only an assembly aid and is not suitable for running engine.</p>          	AR05.10-D-7601-03A *602589009800 *602589023300 *602589046300 *602589046301 *602589003900 *602589026300 *602589036300 *602589014000 *602589024000
		Inspect camshaft sprocket for scores and pitting, if necessary ↓ Replace camshaft sprocket	
5	Install in the reverse order		



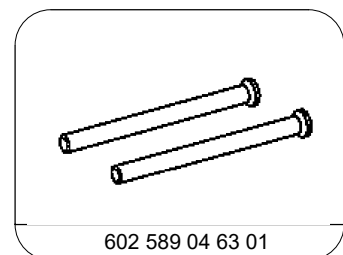
Case



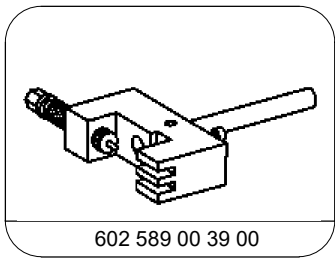
Chain separating tool



Thrust spindle

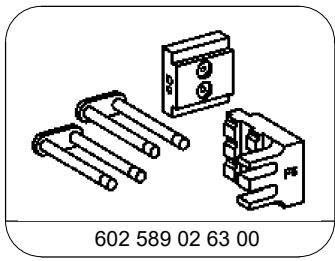


Thrust pins



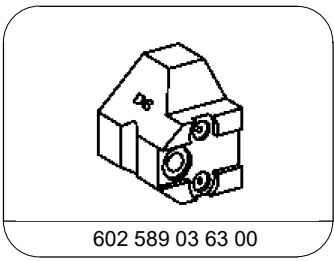
602 589 00 39 00

Riveting tool



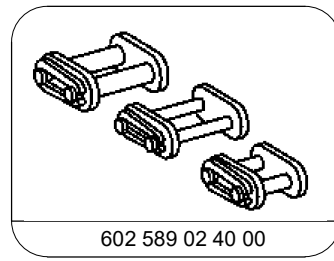
602 589 02 63 00

Assembly inserts



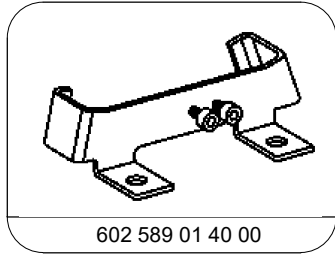
602 589 03 63 00

Thrust piece



602 589 02 40 00

Assembly links



602 589 01 40 00

Retaining device