

**Nm** Connecting rod

Number	Designation		Engine 601, 602 except 602.98, 603 except 603.970 up to 11/90 603.970 up to 8/90	Engine 601, 602 except 602.98, 603 except 603.970 as of 12/90 - 10/92 603.970 as of 9/90 - 10/92	Engine 601, 602 except 602.98, 603 as of 11/92		
BA03.10-P-1001-01C	Conrod bolt (stretch shank)	1st stage	new	Nm	-	45	40
			used	Nm	-	40	-
		2nd stage		∠ °	-	90	90
		Fig. see			-	AR03.10-P-6111-01AW	AR03.10-P-6111-01AW
BA03.10-P-1002-01C	Conrod bolt (straight stretch shank)	1st stage		Nm	30	-	-
		2nd stage		∠ °	90	-	-
		Fig. see			AR03.10-P-6111-01AW		

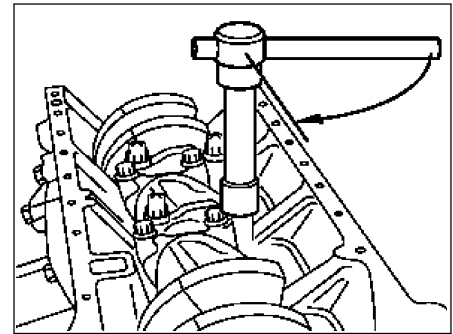
1 Moisten bolt thread and bolt head contact surface with engine oil.

2 **Nm** Tighten conrod bolts initially to specified torque.

3 Tighten conrod bolts with a torquing angle wrench.

**i** If no torquing angle wrench is available, tighten conrod bolt further by the specified angle using a wrench socket and T arm in a single stroke.

Do not use flexi-torque wrenches when tightening in order to eliminate the risk of angle errors.



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