

**Test values for crankshaft bearing play**

Number	Designation			Engine 601.943	Engine 602.980/981/ 982/983/984/985
BE03.20-N-1001-04A	Main bearing play	radial when new	mm	0.03-0.05	0.03-0.05
		radial wear limit	mm	0.08	0.08
		axial when new	mm	0.10-0.25	0.10-0.25
		axial wear limit	mm	0.3	0.3
BE03.20-N-1002-04A	Crankshaft bearing play	radial	mm	0.020-0.065	0.020-0.065