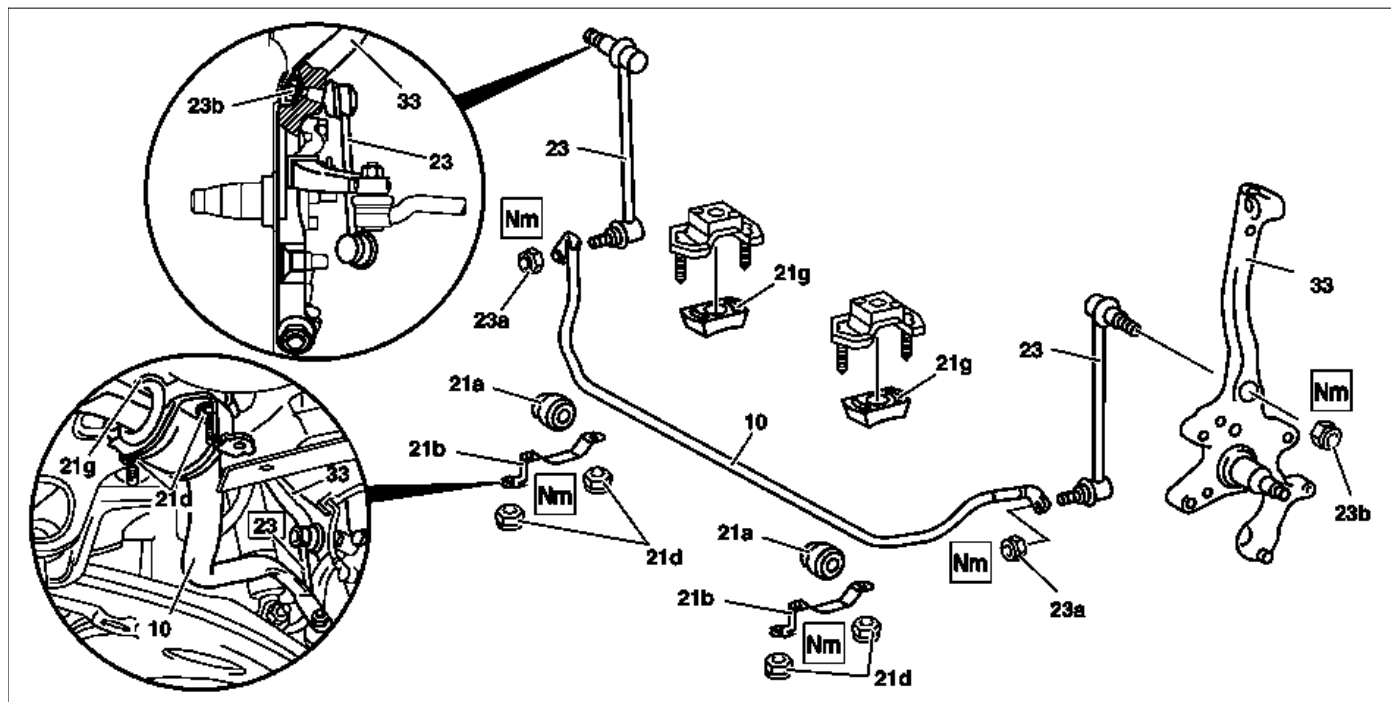


MODEL 140



P32.20-0208-09

 	Remove/install		
	Install new self-locking nuts.		
1	Unscrew nuts (23a)		*BA32.20-P-1002-02B
2	Remove bracket (21b).	 Nut (21d)	*BA32.20-P-1003-02B
3	Remove torsion bar (10).	 Installation: Center the torsion bar (10).	
4	Pull rubber mounts (21a) off torsion bar (10).	 Installation: Grease inner side of rubber mount (21a) with lubricant.	*BR00.45-Z-1002-06A
5	Remove molding (21g) from front axle carrier.		
6	Remove link rod (23).	If necessary following predefined repair plan. ↓ Remove front axle fixed or floating caliper. Remove brake disk on front axle. Unscrew nut (23b) half way down thread. Apply light blows to the nut (23b) using a hammer to loosen the taper of the link rod (23) in the steering knuckle (33). Remove link rod (23).  Check joints and rubber cup seals of link rod (23) and replace link rod if necessary.  Nut (23b)	AR42.10-P-1600DM AR42.10-P-0220A *BA32.20-P-1001-02B
7	Install in the reverse order.		

 Front axle stabilizer bar

Number	Designation		Model 140 up to 10/95	Model 140 as of 10/95
BA32.20-P-1001-02B	Self-locking nut, link rod to steering knuckle	Nm	40	40
BA32.20-P-1002-02B	Self-locking nut of connecting rod to torsion bar	M10	Nm	70
		M10×1.5	Nm	-
		M12×1.5	Nm	-

	M14×1.5	Nm	-	-
BA32.20-P-1003-02B	Self-locking nut, torsion bar bracket to front axle carrier		Nm	20
			20	20

Repair materials

Number	Designation	Order number
BR00.45-Z-1002-06A	Lubricating paste, rubber parts 2.5 kg, DB supply specification 6867.00	A 000 989 01 60